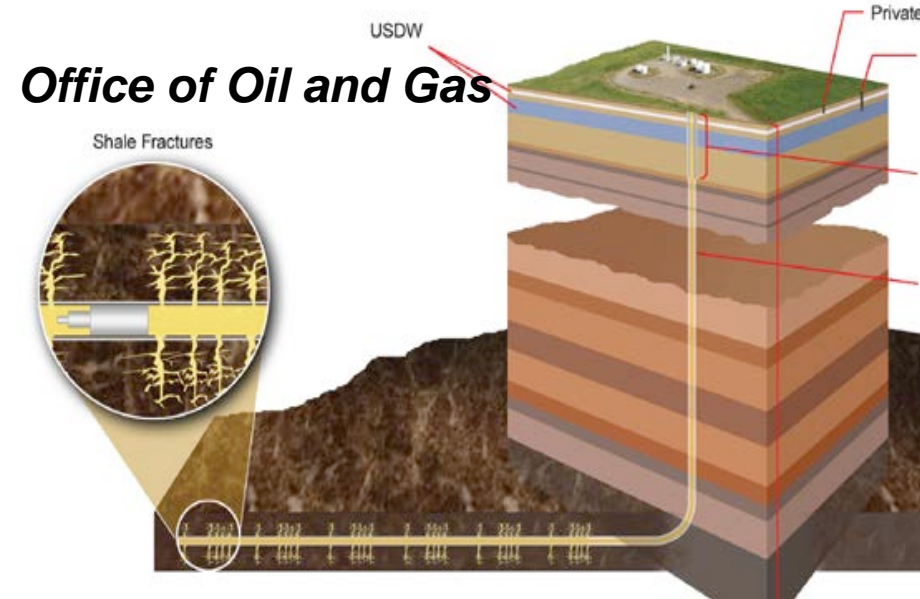


Office of Clean Coal and Carbon Management

David Mohler
Deputy Assistant Secretary
U. S. Department of Energy

July 2015

Office of Fossil Energy



(Not to scale)

**National Energy
Technology
Laboratory**





OFFICE OF FOSSIL ENERGY

Clean Coal & Carbon Management

VISION

A secure, reliable, and affordable energy future with the environmentally sound use of coal and all fossil fuels

MISSION

Support the research, development, and demonstration of advanced technologies to ensure the availability of clean, affordable energy from coal and fossil fuel resources



GOALS

1. Demonstrate significantly lower-cost CO₂ capture technologies to enable widespread deployment of near-zero emission fossil-based technologies
2. Acceptance by industry, financial institutions, regulators, and the public that CO₂ can be safely injected, monitored, and permanently stored in a variety of geologic formations
3. Conduct high-risk, transformational research and development on coal fossil fuel technologies
4. Drive international collaboration to ensure widespread acceptance and deployment of CCS and advanced coal technologies
5. Provide data and expertise to support policy, legislation, and regulation impacting fossil fuel research



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David Mohler
Deputy Assistant Secretary

Previously:

- Senior Vice President and Chief Technology Officer, Duke Energy
- Vice President of Strategic Planning, Cinergy

M.A., Xavier University of Cincinnati

M.S., University of Pennsylvania

B.A., Indiana University

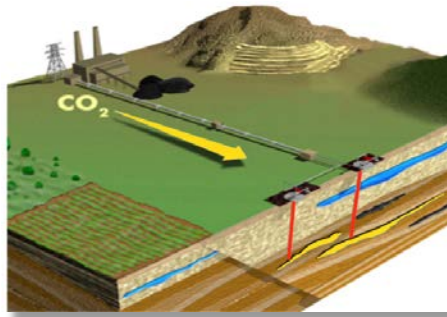
B.S., University of the State of New York at Albany



CO₂ Capture

Cost effective capture for new and existing plants

Major Goals: 2nd generation pilot tests (10 to 20 MW) by 2020. Transformational technology field tests by 2025



CO₂ Storage

Safe, permanent storage of CO₂ from power and industry

Major Goals: technologies and tools available to measure and account for 99% of injected CO₂. CCS best practices and protocols completed by 2020.



Advanced Energy Systems

Gasification, Advanced turbines, Advanced combustion, CBTL, and fuel cells

Major Goals:

2025: 20-30% reduction in combined cycle capital cost (2nd gen)

2025: Advanced combustion ready for pilot scale operation (transformational)



Crosscutting Research

Crosscutting technology development program

Major Goals:

2016: advance 2nd gen materials, sensors, modeling technologies to applied programs

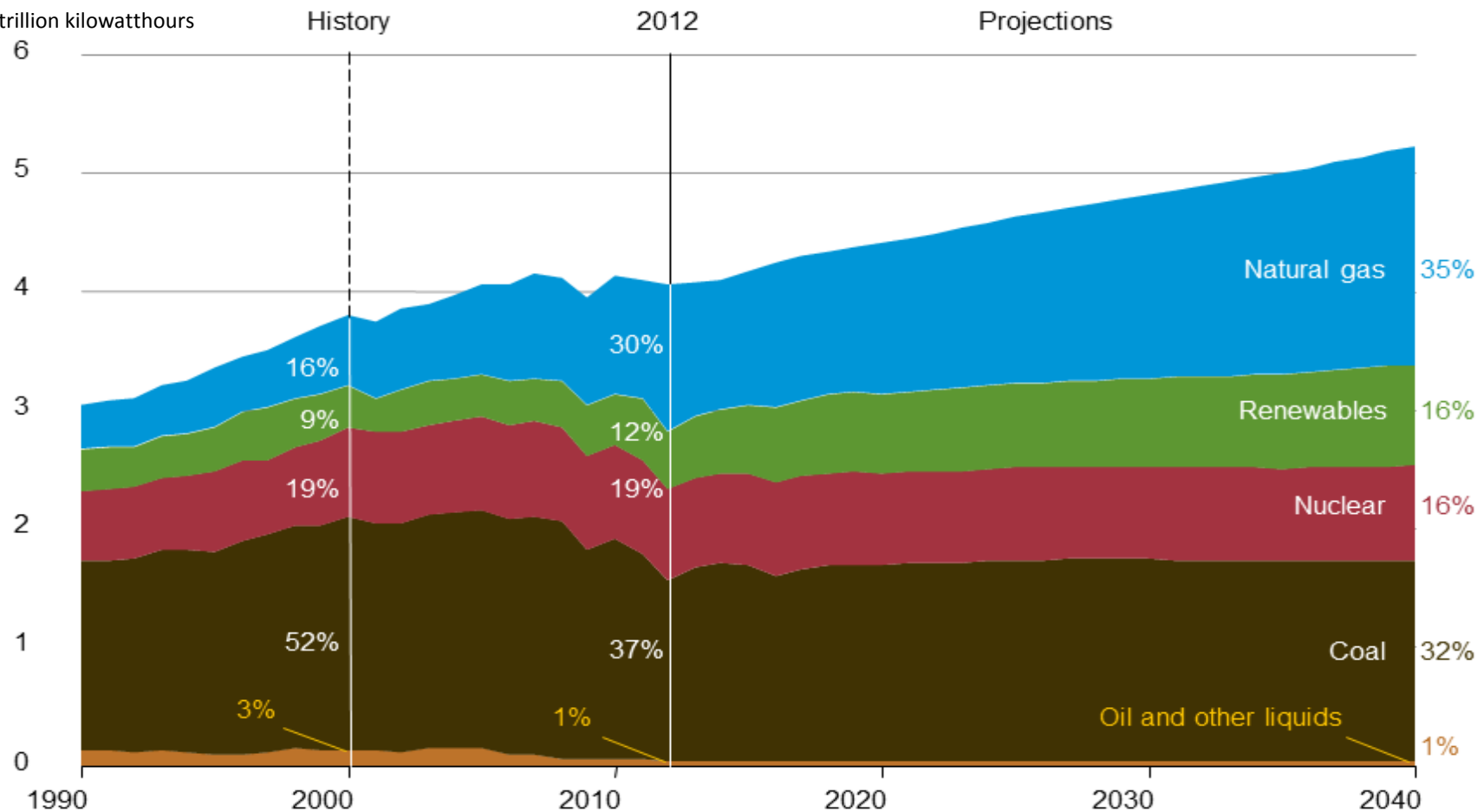
2020: develop distributed communication sensor networks (transformational tech)

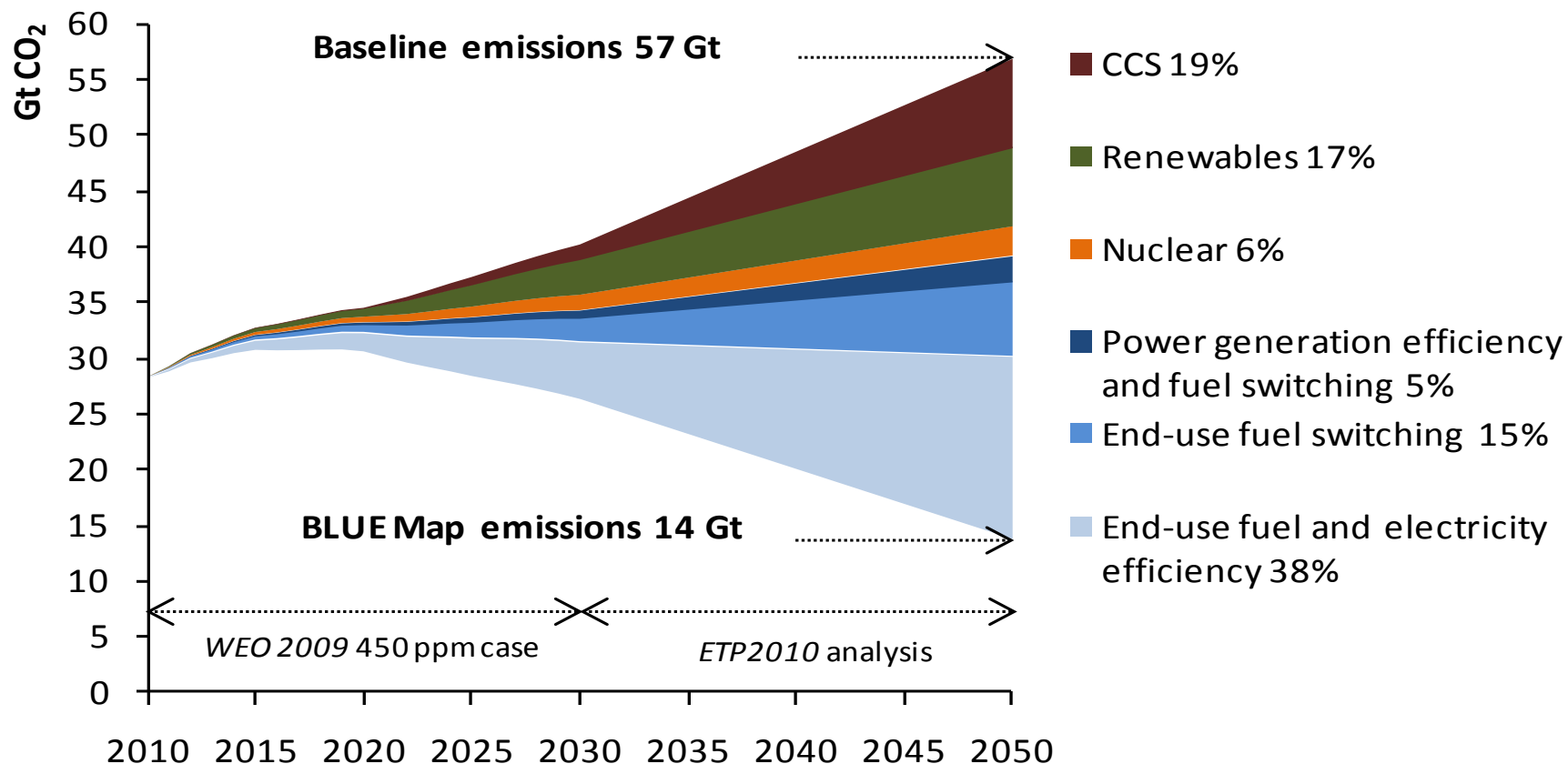
- ⌘ Rebalance the value equation for CO₂
 - R&D portfolio
 - 7 major demonstrations
- ⌘ Quantify/demonstrate/document the viability of long term geologic storage of CO₂, including via enhanced oil recovery (EOR)
 - 7 regional partnerships
- ⌘ Design/implement international collaborations to increase cooperation on carbon capture and sequestration (CCS) technologies
 - ⌘ Promote bilateral partnerships for R&D collaboration with an emphasis on large scale projects
 - **Key partners:** China, Japan, UAE, Norway, UK, Canada, others...
 - ⌘ Provide leadership in multilateral forums to develop CCS policy, leverage R&D platforms, and enhance information sharing/exchange of best practices (i.e., test center networks)
 - **Key partners:** CSLF, IEA, GCCSI, others...
- ⌘ Innovate new power systems to increase efficiency

Over time the electricity mix shifts toward natural gas and renewables, but coal remains the largest fuel source

U.S. electricity net generation

trillion kilowatthours

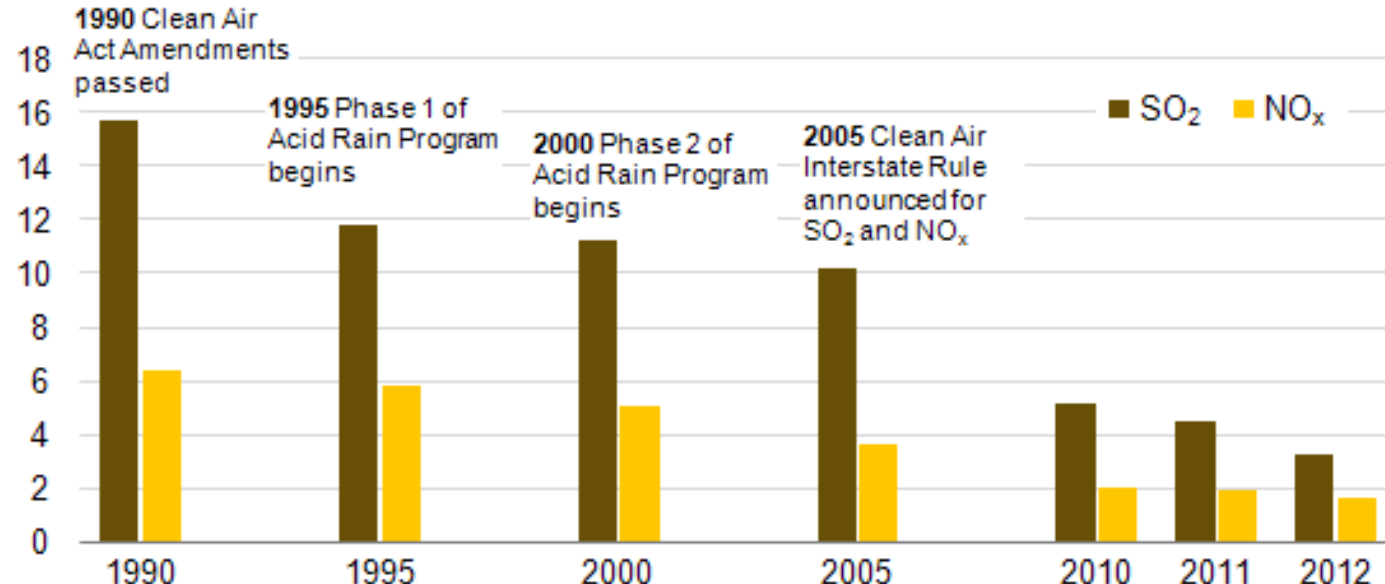




Clean Air Act of 1963 (extended in 1970, amended in 1977 and 1990)

- EPA to develop and enforce regulations to protect the public from airborne contaminants known to be hazardous to human health
- Early regulations focused on pollutants such as SO₂, NO_x, Mercury, and PMs from coal plants
- Newly proposed regulations 111(b) and 111(d) address carbon dioxide pollution

SO₂ and NO_x emissions from the electric power sector
million short tons

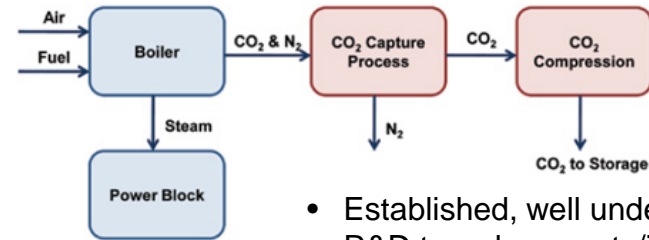


There are three broad categories of CO₂ capture technologies that can be applied to power plants

Post-Combustion Capture

Primarily applicable to conventional coal- or gas-fired power plants. In a typical coal plant, fuel is burned with air in a boiler to produce steam.

CO₂ is separated **after the fuel is combusted** using **sorbents, solvents or membrane systems**.

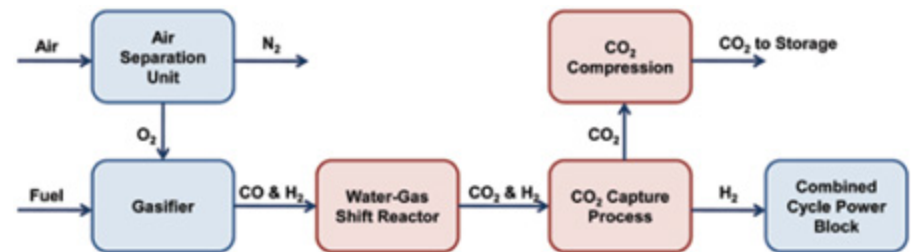


- Established, well understood technology
- R&D to reduce costs/increase efficiency
- Suitable for retrofit of existing plants

Pre-Combustion Capture

Primarily applicable to gasification plants, where solid fuel (coal, biomass, or coal/biomass mixture) is converted into gaseous components.

CO₂ is separated **prior to combustion**. Also decades old technology base applied commercially world-wide



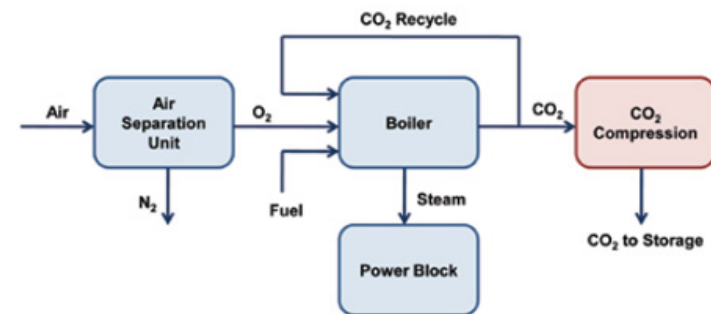
- Offers greater efficiency
- R&D/demonstrations address integration & cost challenges

Oxy-Combustion

Coal is combusted with relatively pure oxygen diluted with recycled CO₂ or CO₂/steam mixtures. Under these conditions, **the primary products of combustion is water and a highly concentrated CO₂ stream**. The CO₂ is separated from water vapor by condensing the water through cooling and compression

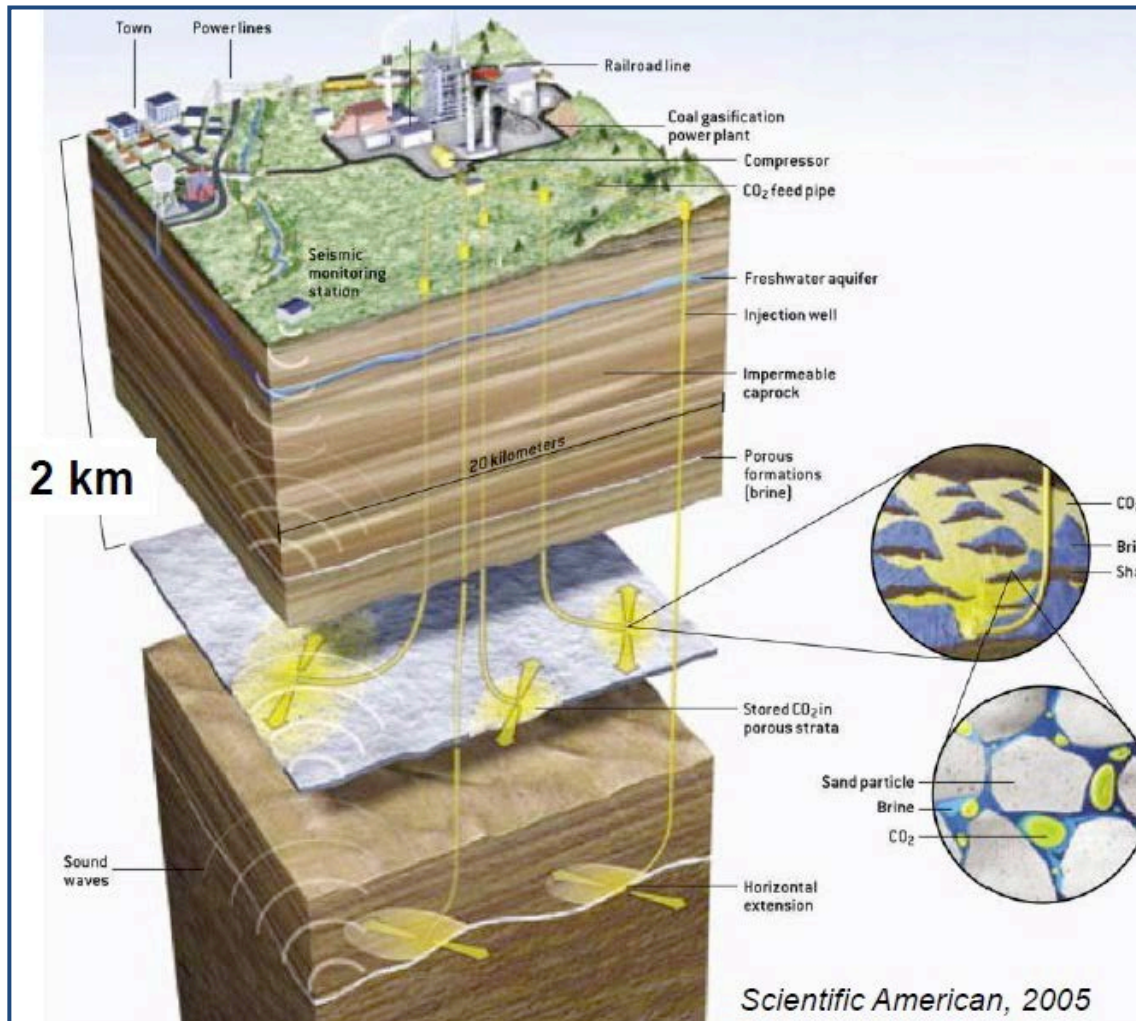
Suitable for new plants and for retrofits

Chemical Looping is a variant of oxy-combustion



- Emerging solution that may offer advantages over conventional pre-post combustion designs

CO₂ is captured and concentrated from large sources, then injected deep underground



Capture: Power plants and industrial sources

- Pre-combustion
- Post-combustion
- Oxyfired combustion
- Chemical looping

Storage: > 1km depth

- Porous & permeable units
- Large capacity
- Good seals and cap rock

Two main targets

- Saline formations (~2200 Gtons capacity in N. Am.)
- Enhanced oil recovery (~100 B bbls addl. recovery)

FE manages 8 major demonstration projects to advance capture technologies

Major CCUS Demonstrations



- Portfolio represents both EOR and storage in saline aquifers
- Portfolio includes industrial and power capture
- Portfolio includes pre-, post-, and oxy-combustion capture

	Partnership	Project	Status
1	Air Products	Steam Methane Reformer Hydrogen Production. EOR utilization ~925,000 MT/year	Operations
2	Southern Company Services (Kemper)	Integrated Gasification Combined Cycle (IGCC). EOR utilization ~3,000,000 MT/year	Under Construction
3	Archer Daniels Midland	Ethanol Fermentation CO ₂ . Saline storage ~900,000 MT/year	Under Construction
4	NRG Energy (Petra Nova) WA Parish	Retrofit Pulverized Coal Plant. EOR utilization ~1,400,000 MT/year	Under Construction
5	Summit Texas Clean Energy Project	Integrated Gasification Combined Cycle Polygeneration. EOR utilization ~2,200,000 MT/year	Financing
6	Leucadia Energy, LLC	Methanol from Petcoke Gasification. EOR utilization ~4,500,000 MT/year	Front End Engineering & Design
7	FutureGen 2.0	Oxycombustion Pulverized Coal Boiler Retrofit. Saline storage ~1,000,000 MT/year	Front End Engineering & Design
8	Hydrogen Energy California (HECA)	Integrated Gasification Combined Cycle Polygeneration. EOR utilization ~2,570,000 MT/year	Front End Engineering & Design



Kemper County Energy Facility

Collaboration with Southern Company

- 582 MW plant
- \$ 4.7 billion total project cost
 - DOE share: \$270 million
- Plant construction: 95% complete; more than 3,500 construction workers on site
- Approximately 67% carbon capture (3,000,000 tons of CO₂ per year for EOR)

Air Products Industrial Capture to EOR



Air Products Industrial Capture to EOR

Port Arthur, TX (Hydrogen plant at Valero Refinery)

90%+ CO₂ capture (Vacuum Swing Adsorption) from 2 steam methane reformers yielding ~925,000 tonnes CO₂/year

CO₂ delivered for EOR in West Hastings oil field

Total Project: \$431 million. DOE share: \$284 million

Project executed on time and under budget. +700k hours with no lost time incidents.

Archer Daniels Midland Ethanol CO₂ Capture



Archer Daniels Midland, Ethanol Capture and Saline Storage

Decatur, Illinois

90%+ capture from ethanol fermentation, compression, and injection into saline formation

Design: ~1,000,000 tonnes CO₂ / year; injection directly under project site (100% Saline)

Project nearly completed; Second Class VI permit issued by EPA (Region 5)

Operations: Early-2015

Total Project: \$207 million. DOE share: \$66 million

Petra Nova Retrofit



Petra Nova (NRG) Advanced Post Combustion Capture Retrofit

Thompsons, TX

240 MWe slipstream at NRG's W.A. Parish power plant (scaled up from original 60 Mwe)

90% CO₂ capture ~1,400,000 tonnes CO₂/year (2.2 MT to EOR, 0.5 MT to urea)

EOR: Hilcorp West Ranch Oilfield

Total Project: \$1 billion. DOE share: \$167million

Achieved financial close and began construction July 15, 2014

Critical Requirement For Significant Wide Scale Deployment - Capturing Lessons Learned



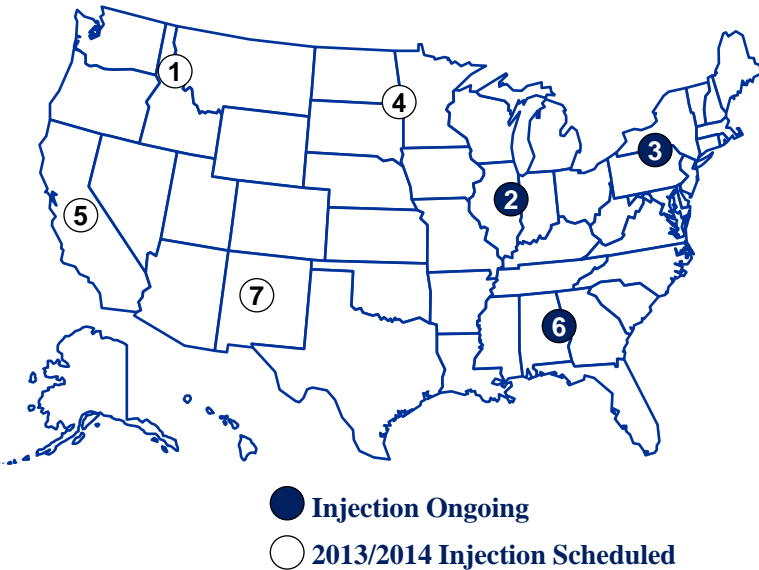
Best Practices Manual	Version 1 (Phase II)	Version 2 (Phase III)	Final Guidelines (Post Injection)
Monitoring, Verification and Accounting	2009/2012	2016	2020
Public Outreach and Education	2009	2016	2020
Site Characterization	2010	2016	2020
Geologic Storage Formation Classification	2010	2016	2020
**Simulation and Risk Assessment	2010	2016	2020
**Carbon Storage Systems and Well Management Activities	2011	2016	2020
Terrestrial	2010	2016 – Post MVA Phase III	

CO₂ Storage Demonstrations

FE manages 7 regional partnerships to conduct CO₂ injection projects

Fossil
Energy

Regional Carbon Sequestration Partnerships



- Geology: Projects represent six of eleven identified depositional environments in the United States.
- Storage methodology: Projects include EOR and saline aquifer storage
- Preceded by 20 small-scale projects that cumulatively injected over 1 million tonnes

	Partnership	Project	Status
1	Big Sky Carbon Sequestration Partnership	Saline storage of naturally occurring CO ₂ (1 million tonnes over 4 years)	Site operations; Injection 2014
2	Midwest Geological Sequestration Consortium	Saline storage of CO ₂ from ADM biofuel production (1 million tonnes over 3 years)	Injection began Nov. 2011
3	Midwest Regional Carbon Sequestration Partnership	EOR using CO ₂ from gas processing plant (1 million tonnes over 4 years)	Injection began Feb. 2013
4	Plains CO ₂ Reduction Partnership	1) Project 1: EOR using CO ₂ from ConocoPhillips Gas Plant (1 million tonnes over 2 years) 2) Project 2: Saline storage of CO ₂ from Spectra Energy gas processing plant (1.3 million tonnes over 2 years)	1) Injection June 2013 2) Site operations; injection 2015
5	West Coast Regional Carbon Sequestration Partnership	Regional Characterization	No large-scale injection
6	Southeast Regional Carbon Sequestration Partnership	1) Project 1: Saline leg of EOR; storage natural CO ₂ (Over 3.6 million tonnes by Sept. 2014) 2) Project 2: Saline storage of amine captured CO ₂ from coal-fired generation (250,000 tonnes over 2 years)	1) Injection began 2009 2) Injection began Aug. 2012
7	Southwest Regional Partnership on Carbon Sequestration	EOR storage of CO ₂ from fertilizer and ethanol plants (1 million tonnes over 5 years)	Site operations; injection late 2013 ₁₅