



Summer Committee Meetings

Electricity **Committee: Clean** Coal & Carbon Management **Subcommittee**

Moderator

Hon. Brian Kalk, North Dakota, Chair of Clean Coal & Carbon Management Subcommittee

Panelists

- Fred Eames, Hunton & Williams
- David Malkin, Drax Biomass
- Tom Clarke, Virginia Conservation Legacy Fund
- Evan Granite, NETL



Fred Eames, Hunton & Williams



LEVELING THE PLAYING FIELD

Policy Parity for Carbon Capture and Storage Technologies

NARUC Summer Meeting July 25, 2016

Introduction

Hunton & Williams LLP

- Founded in 1901, Richmond, VA; 750+ lawyers, 19 offices, 6 countries
- U.S. Offices California, D.C, Florida, Georgia, New York, North Carolina, Texas, Virginia
- Strong focus on energy and environment, particularly air and water
- Personal
- Partner, Hunton & Williams LLP 2005 present
- Represent utilities, oil and gas, other energy clients on energy/environment; founded CCS Alliance in 2008
- Former Counsel, U.S. House of Representatives, Committee on Energy & Commerce
- Principal Author, NCC "Leveling the Playing Field"



National Coal Council Charter



Celebrating 32 years ~ 1984 | 2016

The National Coal Council provides advice and recommendations to the Secretary of Energy on general policy matters relating to coal and the coal industry.

> NCC is a Federal Advisory Committee organized under FACA legislation

The World Must Have CCS to Achieve CO₂ Emissions Goals



Climate Change Mitigation Costs Without CCS and Other Technologies



Not including CCS as a mitigation technology is projected to increase the overall costs of meeting CO₂ emission goals by 138% (and up to 250%).



The Magnitude of the CO2 Management Challenge

- Current # of demonstration projects in operation or under construction globally = 22
 Projected need by 2050 = 3,400
- The current global CO2 storage rate = 40 million tons/year

Projected need = 10 billion tons/year

 Cumulative total CO2 emissions 2050 ~ 2,000 billion tons

Projected "safe" level of emissions = 884 billion tons



>> Key Recommendation



In order to achieve CCS at commercial scale, policy parity with other low/no carbon technologies is required . . .

The National Coal Council recommends that:

- DOE take a stronger position on the need for policy parity with respect to funding allocations
- DOE take a stronger position on the need for policy parity with respect to incentive mechanisms and subsidies applied to near zero emission energy technology





Energy Technology Development Spectrum To Commercialize CCS





Capital and operating costs for projects with CCS are more expensive than conventional technologies, carrying greater commercial risk.

Importance of CCS



2,200+ Coal Units in Construction and Planned Globally



Dis-Parity CCS vis-a-vis Renewables



Global/U.S. Clean Energy Investments 2004 - 2013



Source for international spending: International Energy Agency. *Includes technology development, projects, M&A. Source: BNEF3 Source for U.S. incentives: Energy Information Administration, March 2015.

The Development Cost Challenge Facing CCS Projects



Policies Must Address Investment Costs to Deploy CCS



Source: Andrew Paterson, CCS Alliance.

Renewable Energy Incentives



Development	Getting Financing	Borrowing Cost	Revenue Stream
R&D funding	PURPA mandatory purchase requirement	Section 48 investment tax credit	PURPA mandatory purchase requirement
	State RPS requirements (29 States/D.C.)	Loan guarantees	State RPS requirements (29 States/D.C.)
	Section 45 production tax credit – \$23/MWh		Section 45 production tax credit - \$23/MWh
	Loan guarantees		Clean energy credits



Key Financial Incentives Recommendations

- "Contracts for differences" structure: For first 5-10 GW of projects, awarded competitively, allow developers to choose from a menu of incentives – grants, loan guarantees, tax incentives – to close the cost gap
- Limited Guaranteed Purchase Agreements: Offer a limited number of pioneering CCS facilities to receive a guarantee that their output will be purchased in order to obtain financing
- Market Set Aside: Establish a market set-aside to provide parity with state RES requirements
- Clean Energy Credits: Allow CCS projects to receive credit under applicable programs for CO₂ emissions avoided



Financial Incentives

- Tax Credits and Price Interventions: In addition to guaranteed purchase agreements and the ability to attract financing, offer other support through:
 - Production Tax Credit
 - Revised CO₂ Injection Credit
 - Electricity Price Stabilization
 - CO₂ Price Stabilization
- Tax-Preferred Bonds: Provide financing with tax-preferred and tax exempt bonds under Section 54 or Section 142 of Internal Revenue Code
- Master Limited Partnerships: Provide MLP structure for projects with CCS so qualifying income is taxed at the individual level
- Loan Guarantees: Put in place a mechanism to pay the credit subsidy cost of loan guarantees similar to the Section 1705 program that helped renewables



Regulatory Improvements

- **Regulatory Blueprint**: U.S. Dept. of Energy must take the lead in developing a regulatory blueprint to identify and remove barriers to construction and development of CCS projects
- Remove Injection Barriers: Eliminate barriers in EPA's Clean Power Plan and 111(b) rule to facilitate beneficial reuse of CO₂ from regulated carbon capture facilities (Subpart RR GHG reporting requirements)
- New Source Review: Eliminate uncertainty under NSR to encourage installation of CO₂ emission controls

Regulatory Improvements

- Infrastructure Siting: Congress should consider providing backstop federal eminent domain authority for siting and construction of CO₂ pipelines, similar to authority provided under the Natural Gas act for gas pipelines
- Storage Siting: U.S. Dept. of Energy should identify at least one reservoir capable of storing at least 100 million tons of CO₂ at a cost of less than \$10 per ton in each of the seven RCSP regions



Research, Development and Demonstration

- Align RD&D Funding with Other Fuels:
 - Substantially increase RD&D budget
 - Fully fund CCS RD&D recommended in CURC-EPRI Roadmap
 - Fund an 80% federal cost share for early stage RD&D
 - Fund 100% federal cost share for large-scale pilots
 - Fund 50% cost share for commercial demonstrations

Communications and Collaboration

- Initiate Projects Immediately: In addition to initiating 5 to 10 gigawatts of U.S. projects, DOE should advance collaboration of 5 to 10 gigawatts of global demonstration projects in the next year, which will promote energy, environmental, and foreign policy objectives
- Vigorously Explain Reality: DOE must assure U.S. and global policymakers and other stakeholders that fossil fuels will be used to an even greater extent today, and there is a resulting need for CCS



Carbon Advance Centre will advocate for CCUS

- No existing national group dedicated to advocating for CCUS
- The Carbon Advance Centre will:
 - Develop advocacy agenda to support development and deployment of CCUS, consistent with policy parity
 - Prepare legislative proposals and background materials supporting CCUS
 - Address federal regulatory issues through rulemaking comments and engagement with regulatory agencies
 - Work to redirect fossil divestment efforts toward emphasis on clean fossil investment
 - Primarily oriented toward federal policy, but available to support CCUS policy development at the State level
 - Connect CCUS supporters from fossil and non-fossil industries, risk management entities, financial entities, supportive NGOs, and concerned governmental entities



Fred Eames

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David Malkin, Drax Biomass

Biomass co-firing and conversion New opportunities for the US coal fleet



Drax Power Station then (1975)



UK's largest power station... 4 GW (6 x 645 MW units) Major emitter of CO2... 22 MM MT/yr at peak Critical asset... 7-8% of total supply

Drax Power Station now



2 of 6 units fully converted to biomass, 3rd unit at 90% biomass
No loss of output, negligible impact on efficiency
12% of UK renewable generation, largest decarbonisation project in W. Eur

Wood pellets key to Drax's



Why forest-derived biomass?

- Plentiful, renewable resource
- Mature industry supply chains
- Requires minimal irrigation and fertilization
- Ideal combustion characteristics



Why pellets?

- Efficient, cost-effective bulk transport
- Low moisture content = higher BTU value
- Adaptable for use at coal-fired facilities
- Stringent specs = reliable plant operations

Coal-to-biomass: good for the environment



SO_x emissions 85%^{1,2} ¹FGD-abated coal versus unabated biomass ²Abated sulfur content of coal = 200-300 mg/m³



⁴Normal operating conditions - Boosted Overfire Air system and low-NOx coal

CO₂ emissions

80%^{5,6}

⁵Fossil (geologic) emissions versus lifecycle (biogenic) emissions ⁶Includes emissions from production and transportation of biomass fuel



Coal-to-biomass: good for the grid



Coal-to-biomass: good for ratepayers

- ✓ Utilizes existing grid infrastructure
- ✓ Reduces risk of stranded assets
- ✓ Offers alternative to costly pollution control upgrades
- ✓ Provides cost-competitive complement to wind and solar

	Levelized Cost of Elec.	System Integration Costs ¹	Whole System Cost
Technology	(DECC 2013)	(Average 2020-2030)	(WSC = LCOE + SIC)
	£/MWh (2012) ⁽²⁾		
Offshore Wind	132	10	142
Solar PV	123	12	135
Biomass Conversion	108	-1	107

¹Includes costs of backing up intermittent generation and making the system flexible enough to adapt to fluctuations in demand; estimated relative to a benchmark technology (assumed nuclear power)

²Costs denominated in real 2012 prices for ease of comparison to the DECC (2013) levelised cost of energy

Source: UK Renewables Subsidies and Whole System Costs; NERA Economic Consulting/Imperial College London – Feb 2016

Coal-to-biomass: good for our forests

Healthy markets = healthy forests

US South inventory and removals (1952-2011)



- Promotes adoption of land management techniques to increase yield + economic return
- ✓ Supports investment in R&D regeneration
- Discourages land conversion

Source: Forest Resources of the US, 2012: A Technical Document Supporting the Forest Service Update of the 2010 RPA Assessment

Pellet mills replacing lost demand



- Provides markets for low-value material (thinnings, residues, diseased trees)
- ✓ Sustains local forest-based economy
- Encourages adoption of sustainable land mgmt practices among small landowners

¹Includes pulp, paper and OSB mill closures ²Includes pellet mills under construction or in permitting Sources: FORISK Consulting; F2M, *Wood Supply Market Trends in the US South, 1995-2015*, Nov. 2015

Pellet co-firing/conversion: opportunities in the US

Value proposition

- Compliance option for many state RPS programs
- Resource diversification in IRPs and state energy policies
- Potential state compliance mechanism for EPA CPP
 - Co-firing = flexible compliance option for achieving coal heat rate performance standard
 - Conversion = non-zero emitting renewable generation source

Target facilities

- Pulverized coal boiler technology
- Proximity to healthy wood baskets and road/rail infrastructure
- Marginal/unfavorable business case for pollution control CAPEX
- Access to REC markets





Tom Clarke, Virginia Conservation Legacy Fund





Summer Committee Meetings

Offsetting CO2 Emissions with Reforestation

Tom Clark, Virginia Conservation Legacy Fund



Evan Granite, NETL





Summer Committee Meetings

Recovering Rare Earth Metals from Coal and Coal Ash

Evan Granite, NETL

NETL RIC Rare Earth Element Research

Evan Granite, Elliot Roth Mary Anne Alvin

2016 Summer NARUC Meeting Nashville, Tennessee

July 25, 2016

Domestic Coal – A Precious Resource

- 250 Year Supply
- 30 40% of our Electricity from Coal
- Utilize Abundant Domestic Coal
- Clean and Environmentally Friendly Manner

Positive Impact on Many Industries

- Mining, Power, Transportation, Manufacturing
- Chemical, Steel, Activated Carbon, Fuel
- Promote Economic Growth and Security



Retirement of US Coal-Fired Power Plants

<u>Current Domestic Coal-Fired</u> Fleet ~ 310 GW

- Stringent Regulations, Many Older Plants
- Forecast of 50 70 GW Retirements by 2020
- Energy Information Administration
- Edison Electric Institute



What is Coal-Derived Flue			
Gas? Composition Untreated Flue Gas			
CO ₂	13 – 16%		
O ₂	3 – 4%		
H ₂ O	5 - 7%		
N ₂	balance –		
approximately 73%			
HCI	10 – 100 ppm		
SO ₂	100 – 2000 ppm		
SO ₃	1 – 40 ppm		
NO _x	100 – 500 ppm		
CO	20 ppm		
HC	10 ppm		
Hg	1 ppb		
Fly ash	entrained particulates		



What is Fuel Gas?

- Carbon-Steam Reaction
- Pyrolysis
- Combustion
- Elevated Pressure

Major Products

- CO, H₂, CO₂, H₂O, Tars & HCs Minor Products
- NH₃, HCI, Cl₂ and particulates
- H₂S, COS, CS₂
- Trace Contaminants: Hg, AsH₃,





Clean Power Plan - Carbon Dioxide

USEPA

- Announced August 3, 2015
- Fully Implemented in 2030, Power Plant Carbon Emissions Will Be 32% Lower than 2005 Levels

Details

 <u>http://www2.epa.gov/sites/productio</u> <u>n/files/2015-08/documents/fs-cpp-</u> <u>overview.pdf</u>



Traditional Research at NETL

Flue Gas and Syngas Clean-up (Gas

Separations)

- SO₂, H₂S, NO, NH₃, particulates, Hg, CO₂
- Proposed Carbon Dioxide Regulation
- Mass Retirement of Older Coal-Burning Power Plants

New Research Thrust (Separations)

- Fossil Energy/Coal Mission
- Rare Earths



Rare Earths

• A Once-in-a-Lifetime Opportunity

Characterization and Separations

- Different Matrices
- Typically Solids
- Liquids



What are Rare Earth Elements?



Average total crustal concentration = 184 ppr *Wedephol, 1995



ENERGY.GOVICE ¹. genius.com ². Mos-Tech.co.uk ³. greenliving4live.com ⁴. cleantechica.com ⁵. Ishareimage.com ⁶. USGS Rare Earth Fact Sheet (2014) ⁷. Iowereasternshorenews.com ⁸. osa.opn.org ⁹. army-technology.com ¹⁰. Dilubaha com ¹¹. Cardvice com ¹⁰.

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REE Extraction Opportunities for Coal and Coal By-Products

- Everything in the earth's crust, good and bad, is found to some extent in coal and coal by-products
- The US burns almost 1 Billion tons of coal a year
 - Producing 100-150 million tons of coal ash with an average concentration of ~470ppm REE+Y
 - Coal ash produced yearly based on average concentrations contains ~47,000-70,500 tons of REE+Y or 2 - 4 times the US consumption
 - Coal mining and coal prep by-products could provide additional opportunities for REE extraction and recovery.
 - Other critical or valuable elements could also be extracted from coal and coal by-products during the extraction of REEs
 - Extraction of REEs from coal and coal by-products could provide a stable source of REEs and other critical metals
 - Extraction of REEs could also be environmentally friendly by utilizing already mined materials and potentially treating and utilizing by-product materials

US Mines ~ 1 Billion tons of Coal/Year

- Large amounts of mine wastes, coals, coal prep wastes, ashes
- Potential as REE sources
- These vastly different samples make accurate and consistent measurements of REE concentrations challenging



https://edx.netl.doe.gov/ree/?page_id=1002



NATIONAL ENERGY TECHNOLOGY LABORATORY

Recovery of REE from Coal and Coal By-Products

- ~ 100 150 million tons of coal ash produced annually
- Some coals and coal byproducts have been shown to contain elevated concentrations of REE



https://edx.netl.doe.gov/ree/

Research Thrusts

- Characterization
- Separation

Rare Earth Elements



Program Goal

- Develop technologies for cost effective and environmentally friendly recovery of the rare earths and critical elements from abundant coal byproducts
- Technology Specific Goals and Priorities:
 - Determination of rare earth contents of coal byproducts (lab and field)
 - Identification of rare earth species
 - Finding easily measured marker elements suggesting presence of rare earths
 - Determining most promising byproducts for recovery of elements
 - Produce $a \ge 2\%$ rare earth concentrate

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Rare Earth Elements



RIC Research

- R&IC conducts field and laboratory-scale research to identify/collect/archive promising samples; and to measure and recover rare earths and critical elements from abundant coal byproducts.
- Rare Earth Program will identify the most promising coal byproducts for recovery of rare earths and critical elements; and develop technologies for commercial recovery.

Rare Earth Elements – Capabilities &

Challenges



Capabilities being developed

- **Rare Earth Element Characterization** down to sub ppm levels in solids, and sub ppb levels in aqueous matrices.
- **Rare Earth Element Separation** from complex coal byproduct solid and liquid matrices.
- Modeling Any extraction, sorbent, or catalytic process involving shrinking core model
- Advanced Sensors for in situ determination of trace metals in aqueous solutions
- Novel Sorbents for capture of rare earths and heavy metals from liquid matrices
- Geochemical Mechanisms identified for mobilization of rare earths

Technical Challenges

- The low concentration of the rare earths: The typical total rare earth contents of coals are 70 ppm; for fly ash, 400 ppm; coal mining overburden, 180 ppm; and acid mine drainage, 5 ppb. For comparison, a commercial rare earth ore often will contain 2 10 weight percent total rare earths.
- **Complex byproduct matrices**: The coal and coal byproduct solids contain virtually every element in the earth's crust, with the rare earths often present as small (micron size) monazite crystals. The aqueous byproducts contain numerous unwanted particulates and salts. Low concentration and complex matrices hinder both characterization and recovery.

Technology Transfer, and Making DOE Results Available to the Public



- 24 Presentations to date
- At least 15 Presentations at upcoming meetings
- 8 Publications to date, with many in preparation
- 4 Reports of Invention
- Collaborations with many organizations
- Sessions Organized on Rare Earths at 3 International Conferences
- EDX Web Site Updated Regularly, more than ten thousand site visits
- https://edx.netl.doe.gov/ree/
- Many Visitors to Our RIC Labs and Media Interviews
- 2015 GSA Energy Division Best Paper Award
- Several Awards of Beam time at Stanford Synchrotron
- Featured in Upcoming Fall Issue of NAE publication The Bridge

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FY 16 Field Sampling Efforts – Accomplishments - Deliverables



- Identification of Promising By-Products for Rare Earths
- Rare Earth Archive houses over 1,000 samples
- Collected over 700 samples in the past year
- Sample analyses being uploaded onto EDX website
- Promising Materials identified with over 500 ppm RE+Y on dry whole basis
- Geochemistry
- Marker Elements and Element Associations
- MOUs for Sampling and Collaborations
- Peer-Reviewed Publications
- Commercial and Media Interest Based Upon RIC Sampling Efforts

FY 16 Characterization Efforts – Accomplishments - Deliverables



- Over 1,000 assays bulk elemental analyses
- Approximately 40 SEM-EDX, 90 XRD
- ICP-MS best in class digestion, uncertainty, publications (Topical Report April 14, 2016)
- ICP-OES bulk multi-elemental analysis (supplementary)
- C, H, N, S, Ash, and Moisture
- SEM-EDX identified phosphates in by-products, possible Ca-association in ash
- XRD determine minerology of the sample
- LA-ICP-MS Spot and Depth Analyses; State-of-the-Art Mass Spectrometer to Resolve Overlapping Peaks (Publication)
- Ion Exchange Capacities and pH novel technique developed
- Stanford Synchrotron several awards of beam time identified sulfates, oxides, phosphates in ash now focusing on mine by-products (Best Paper Award 2015)
- Sequential Extractions current form of RE in coal and by-products
- LIBS: Laser Induced Breakdown Spectroscopy (Publication)
- Sensitized Fluorescence (Report of Invention)
- Portable XRF
- Gamma Detection
- SHRIMP-RG

FY 16 Separation Efforts – Accomplishments - Deliverables



- Mineral Processing and Physical Beneficiation Paper Completed
- Density Float-Sink
- Magnetic
- Size
- Froth Flotation Shakedown and commercial interest
- Bench/Pilot Scale Process Design Report Completed
- Ammonium Sulfate
- Deep Eutectic Solvents/Ionic Liquids
- Acid dissolution
- High Temperature Phase Separations (Confocal Microscope, TGA)
- REE Selective Sorbents Aqueous Feeds (Two Reports of Invention)
- Photophoresis (Paper Published)
- In-situ CO₂ Brine injection and extraction
- Reactive Grinding

FY 16 Modeling Efforts – Accomplishments - Deliverables



- Extraction of REEs from clays and other coal and coal byproducts
- CFD Modeling
- Mass/Heat Transfer
- Kinetic/Reaction Modeling
- Modeling Physio-Chemical properties and REE Extraction Simulations
- Paper in Preparation

The NETL Rare Earth EDX Database

The NETL Rare Earth EDX Database
<u>Resource for Rare Earth</u>

Information

- Coal Materials
- Rare Earth Content DOE's Coal-Based Rare Earth Element (REE) Data Bank
- Reports
- Presentations
- Upcoming Meetings
- Receive E-Mail Updates
- Submit Questions to NETL Experts
- https://edx.netl.doe.gov/ree/





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